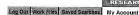
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PAbstract:

PURPOSE: To improve resistance to relative sliding between discs against torque, by a method wherein an arrangement pitch diameter of a stack bolt tightening the multilayer discs of a turbo-machine in the first half slde is changed with that in the second half side.

CONSTITUTION: Among discs 1 of a turbo-machine the first half part formed of front three stage discs having a small diameter are tightened by a stacking bolt 3' and the second half part formed of a thired stage disc and discs after that having large diameter are tightened by a stacking bolt 3' at sufficiently large bolt pitch diameter arrangement. In this manner, the second half part whose torque load is large is made to possess large torque transmission capacity.

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